

G-code Viewer 1.01 — User Manual

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Visor G-code (G-code Viewer) shows laser G-code files as a drawing, with an estimated job time and the size of the work area, before you send them to the machine. It is a viewer only: it never changes your files.

Opening a file

Drag a `.gc` or `.gcode` file onto the window, or click **Open....** To open files with a double-click, right-click a `.gc` file in Windows, choose **Open with**, pick the viewer's `.exe` and tick **Always use this app**.

Moving around

Action	Mouse	Keyboard
Zoom	Wheel, or the + / - buttons	+ / - on the numeric keypad, or Ctrl + / Ctrl -
Move the drawing	Drag with the left button	—
Show the whole job	Fit	Ctrl 0

Options

- **Grayscale by power:** stronger laser power is drawn darker; the highest power in the file is black.
- **Travel moves:** shows in yellow where the laser moves while off.
- **Bed:** grid, axes, origin and rulers, like LaserGRBL.
- **Invert:** dark background with light lines.
- **Inches:** measurements in inches instead of millimetres.

The options, and the window's size and position, are remembered for next time. The language follows Windows: Spanish or English.

Information bar

The bottom bar shows the estimated time, the bounds and the size of the job. The time is an estimate: real jobs usually take longer because of the machine's acceleration.

A file gives an error or looks wrong?

Please email the file to ampostata@gmail.com with a short note of what happens, and it will be looked into.